

## AMENDMENTS TO THE CLAIMS

Please AMEND claims 1-4 and 6-7 as shown below.

Please CANCEL claims 5 and 8-17 as shown below, without prejudice or disclaimer.

Please WITHDRAW claim 18 from consideration in view of the restriction requirement, without prejudice or disclaimer.

Please ADD claims 19-22 as shown below.

Claim 1 (Currently amended): A single mold machine (1) for pressure casting sanitary wares, comprising a bed (2) having a substantially longitudinal direction "O", ~~two~~ a first platen and a second platens (3, 4) associated with the bed (2), two mold halves half (5, 6) supported respectively by the first platen and the second ~~a respective~~ platen, ~~one of the two~~ said first platen (3; 4) being translatable relative to the bed (2) along the substantially longitudinal direction "O", and the ~~remaining~~ second platen (4; 3) comprising a frame divided into two parts; each of said two parts being "L" shaped and comprising a first end portion directly constrained to the bed and a second end portion suspended from the bed and extending towards the first platen; the second platen further comprising ~~presenting~~ a tilting platen (12; 112) carrying one of said two mold halves; said tilting platen being placed between said two parts of the frame and being rotatable connected to said second end portions of the two parts, for rotating about ~~having~~ an axis (13) substantially horizontal

and extending perpendicular to the longitudinal direction “O”, ~~the tilting platen (12; 112) being rotatable about the axis (13) and carrying one mold half (6; 5).~~

Claim 2 (Currently amended): A single mold machine (1) as in claim 1, wherein the bed (2) comprises sliding means (10) for sliding said first one of the platen (3; 4) along the substantially longitudinal direction “O”, the sliding means (10) being associated to the bed (2), the first platen (3; 4) being supported from the bottom by the bed (2).

Claim 3 (Currently amended): A single mold machine (1) as in claim 2, wherein the ~~remaining~~ second platen (4; 3) is supported from the bottom by the bed (2) and includes rotating means (14) for rotating said tilting platen (12; 112), said ~~remaining~~ second platen (4; 3) being stationary relative to the bed (2).

Claim 4 (Currently amended): A single mold machine (1) as in claim 1, wherein the tilting platen (12; 112) comprises at least two surfaces, each supporting one mold half (5; 6).

Claim 5 (Cancelled).

Claim 6 (Currently amended): A single mold machine (1) as in claim 2, wherein said sliding means (10) ~~for sliding~~ comprise ways (9) associated with the bed (2), also wheels (11) associated with the translatable platen (3; 4) and running on the ways (9).

Claim 7 (Currently amended): A single mold machine (1) as in claim 1, wherein the bed (2) is sunk into ~~the~~ a bearing surface under the machine (1) whereby an unrestricted access to ~~the~~ a space between the platens (3; 4) is provided.

Claim 8 (Cancelled).

Claim 9 (Cancelled).

Claim 10 (Cancelled).

Claim 11 (Cancelled).

Claim 12 (Cancelled).

Claim 13 (Cancelled).

Claim 14 (Cancelled).

Claim 15 (Cancelled).

Claim 16 (Cancelled).

Claim 17 (Cancelled).

Claim 18 (Withdrawn) A method of changing molds in a single mold machine for pressure casting sanitary wares, the machine including two platens each serving to support a respective mold half, wherein one of the platens is translatable and the remaining platen incorporates a tilting platen, the two platens combining to support a first mold consisting in an assembly of two first mold halves, the method comprising:

fitting a second mold, consisting in two second mold halves joined one to another by mechanical connection means, to the free face of the tilting platen;

traversing the moving platen toward the tilting platen, in such a way that the two first mold halves are offered one to the other;

joining the two first mold halves one to another by way of mechanical connection means;

detaching the first mold half from the moving platen;

rotating the tilting platen through 180° in such a manner as to bring the first mold into a position allowing its removal;

traversing the moving platen toward the tilting platen, so as to offer the selfsame platen to the corresponding half of the second mold;

securing the second mold half to the moving platen;

separating the two second mold halves by unfastening the mechanical connection means;

detaching the first mold halves from the tilting platen.

Claim 19 (New): A single mold machine as in claim 1, wherein said tilting platen is rotatable about its rotating axis through 360 degrees.

Claim 20 (New): A single mold machine as in claim 19, comprising drive means for rotating said tilting platen; said drive means being selected from the group of electric, hydraulic, pneumatic, or mechanical drive means.

Claim 21 (New): A single mold machine as in claim 20, wherein the drive means comprises a geared electric motor.

Claim 22 (New): A single mold machine as in claim 1, wherein said tilting platen completely extends between said two parts of the frame.